

Date: Wednesday, 1/11/2006 4:22:10 PM
 User: Kim Johnston

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)
Job Number	: 25443		
Estimate Number	: 10411		
P.O. Number	: N/A	Part Number	: D412702023
This Issue	: 1/11/2006 S.O. No. : N/A	Drawing Number	: D412-702 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 25235	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 1/30/2006
Checked & Approved By	: SEE COMMENT BELOW	Qty:	3/5 Um: Each
Comment	: Est Rev:B Removed Manufacturing 05-11-08 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-023 CHG001		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D3195041	Bracket Assembly
Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 2 D3195-041 Bracket B 25241 ✓		
4.0	D3195043	Bracket Assembly
Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 2 D3195-043 Bracket B 25201		
5.0	D31961	Bar
Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 1 D3196-1 Bar B 25242 ✓		

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Drawing Name: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 25443

Part Number: D412702023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3197-041 Bar B25250

7.0

D32681

Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3268-1 Placard B25103 v

8.0

D3446041

Harness Assembly



Comment: Qty.: 5.0000 Each(s)/Unit Total: 25.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

5 D3446-041 Harness Assembly B25175

9.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

4 AN4-13A Bolt m18499

10.0

MS24694S152

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 MS24694-S152 Screw m18634

206100113 (3)

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

1061213 (3)

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Part Number: D412702023

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-023

Location: _____

REV A 6/2/13

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

~~REV A~~ 6/2/13 ③

Job Completion



CL 06-02-14

QTY -021	QTY -023	QTY -025	QTY -027	Part Number	Description
X				D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X			D412-702-023	Dart 5-Man Shoulder Harness Kit, 4-point
		X		D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X	D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
2	2			D3195-041	Bracket
2	2			D3195-043	Bracket
1	1			D3196-1	Bar
1			1	D3196-3	Bar
1			1	D3196-4	Bar
2	2			D3197-041	Bar
4		4		D3198-1	Fitting
9	5		4	D3446-041	Harness Assembly, 4 point
4		4		D3446-043	Harness Assembly, 4 point
2	2			D3268-1	Placard
4		4		AN4-5A	Bolt
4	4			AN4-13A	Bolt
8		8		AN4-20A	Bolt
20		20		AN960JD416	Washer
12		12		MS21042L4	Nut (or MS21042-4)
8	2		6	MS24694-S152	Screw

SHOP COPY

RETURN TO
ENGINEERING

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 25443

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Revision: B

Date: 05.08.22